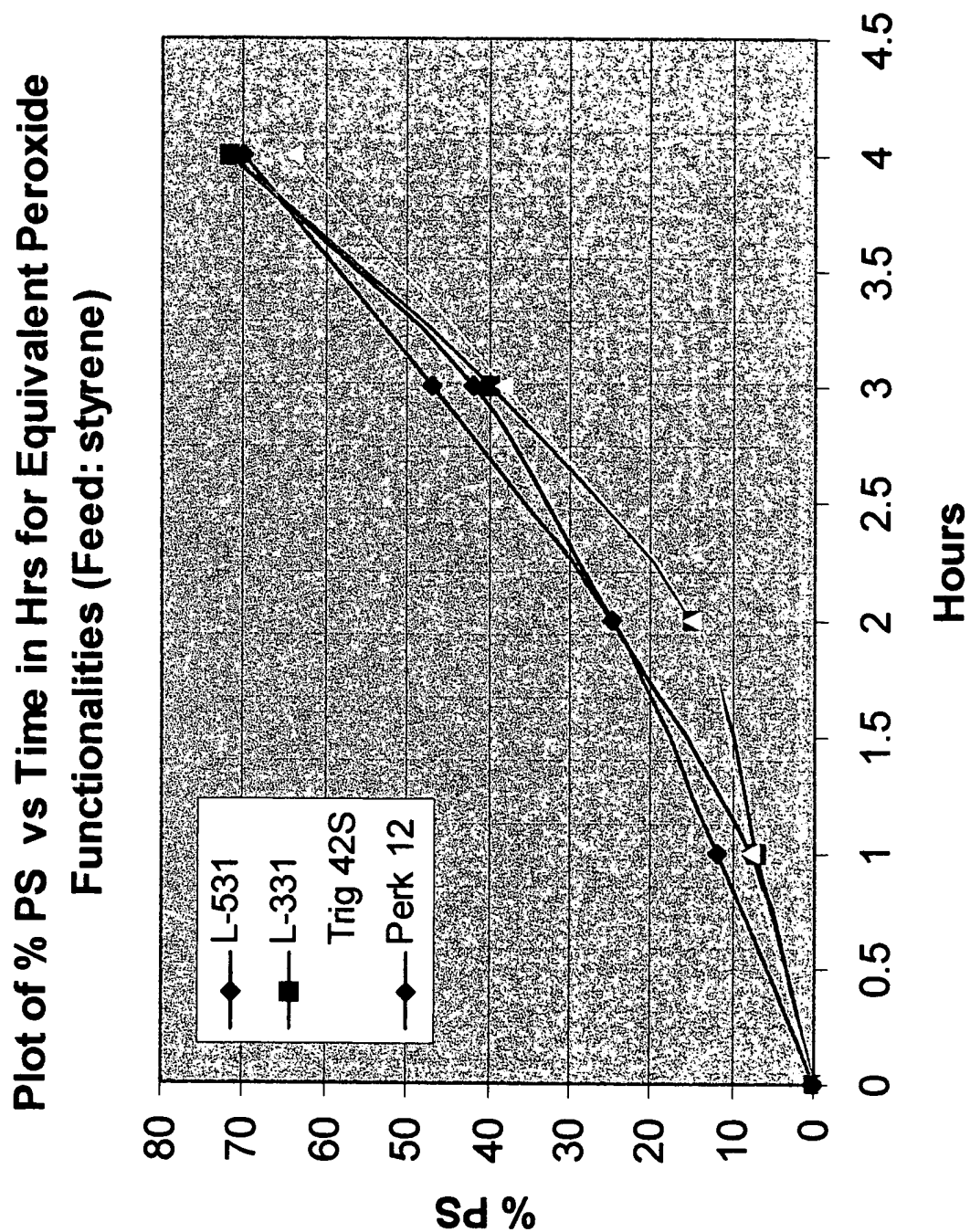


BEST AVAILABLE COPY

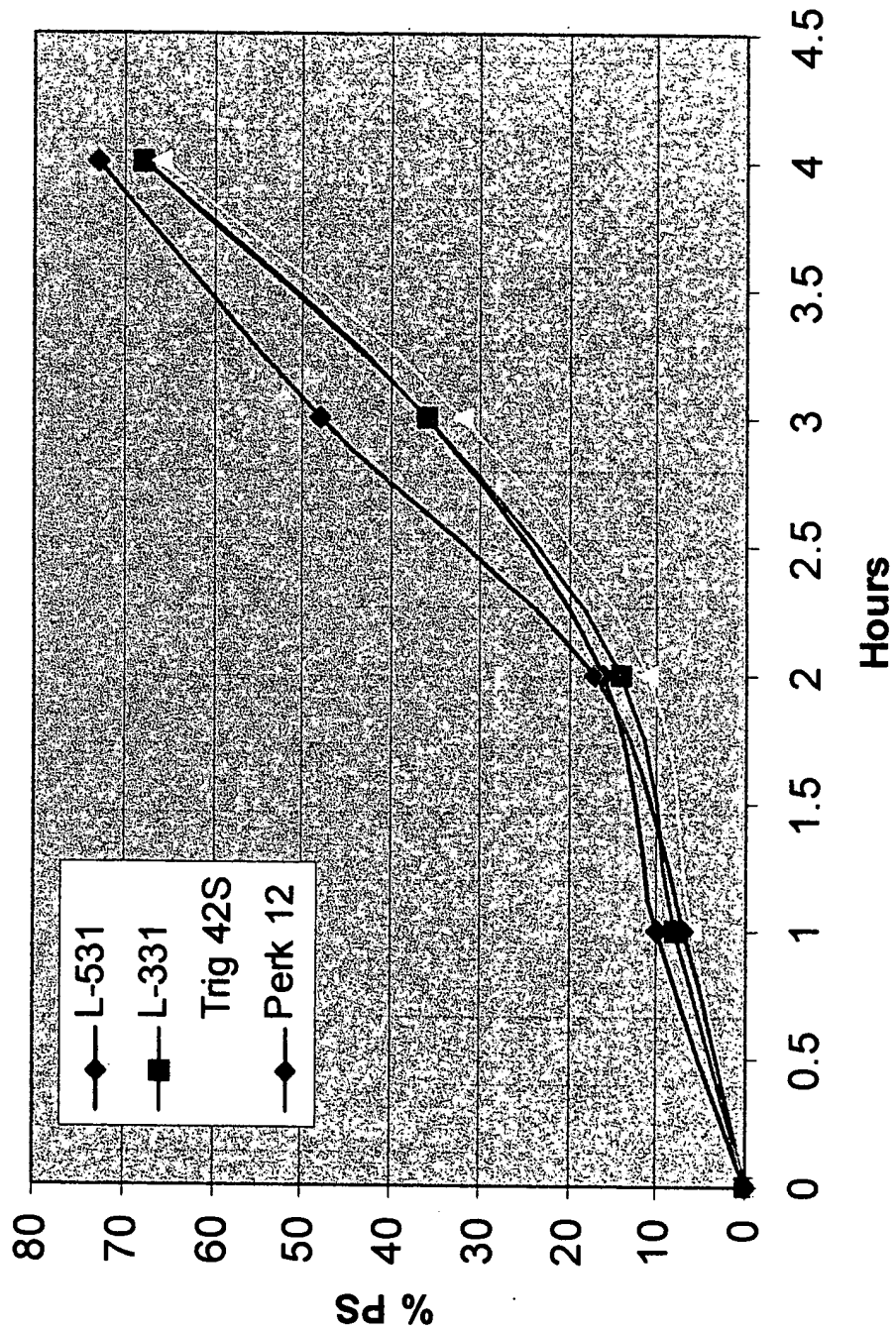
FIG. 1



BEST AVAILABLE COPY

FIG. 2

Plot of % PS vs Time in Hrs for Equivalent Peroxide Functionalities (Feed: 7 % Diene 55)



BEST AVAILABLE COPY

Fig. 3

Plot of % Conversions vs Mw in Thousands
(Isothermal polymerization at 110 Deg. C for Equivalent
Peroxide Functionalities)

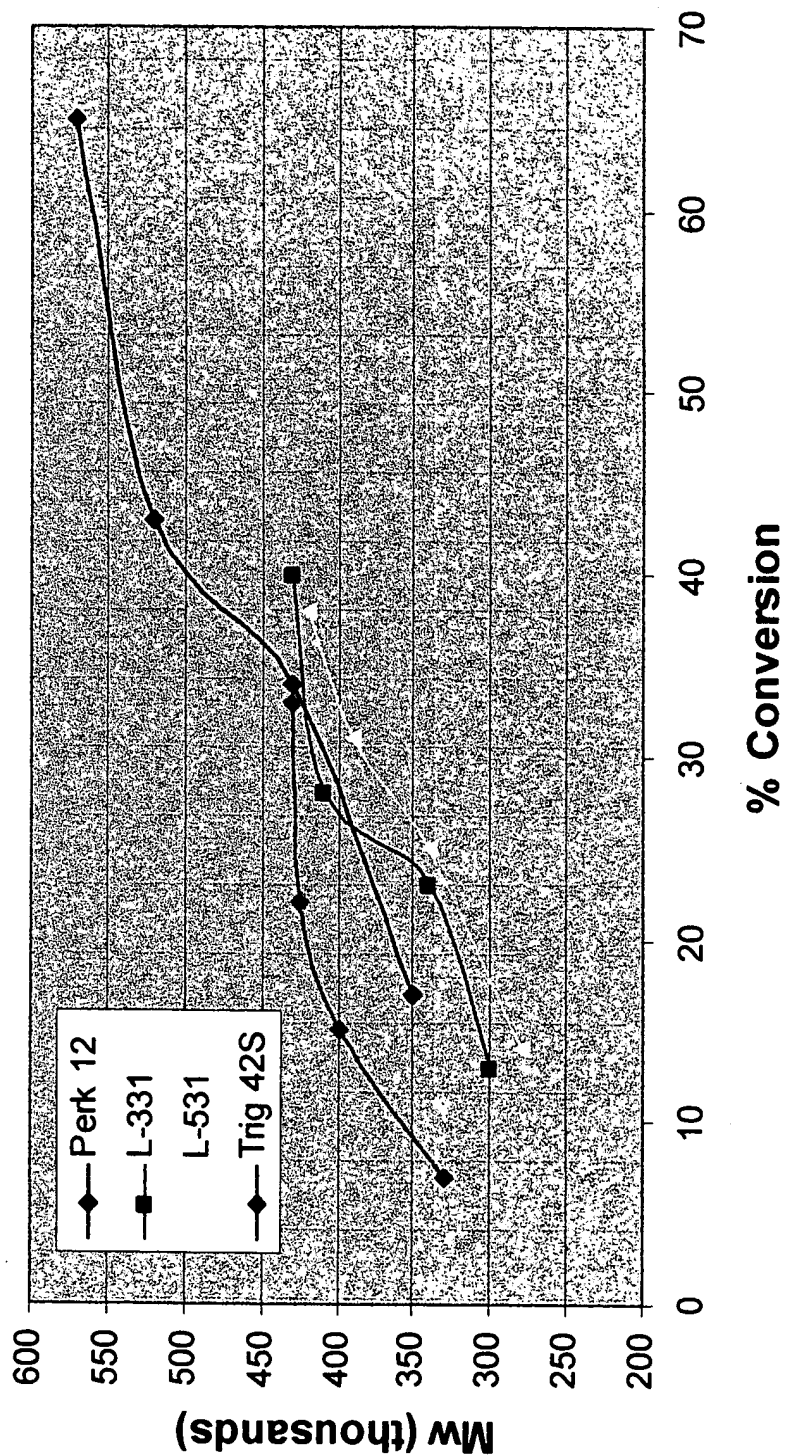


FIG. 4
%Solids v. Time for Various Levels of JWEB for a Feed of 4% Bayer 390

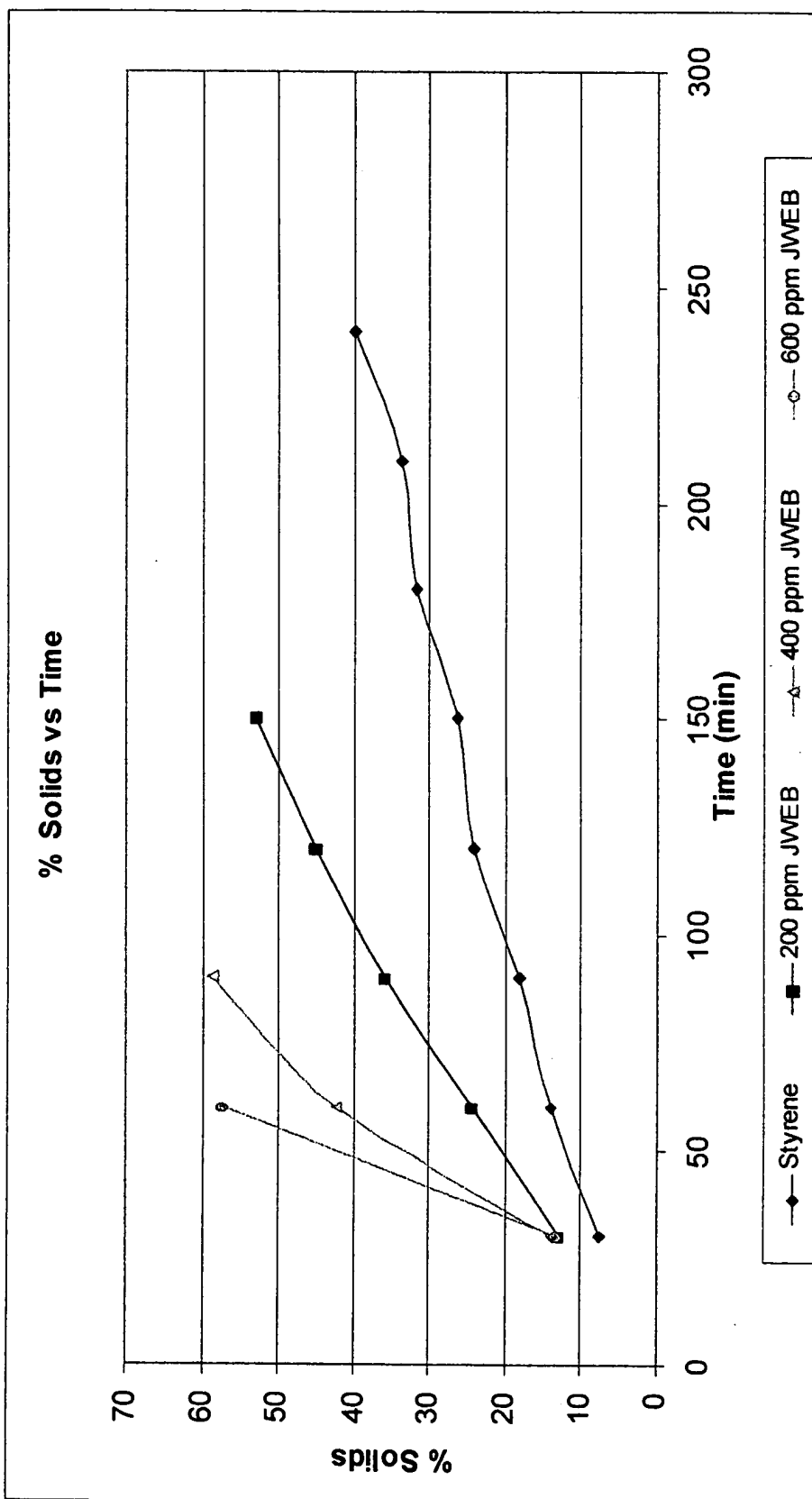
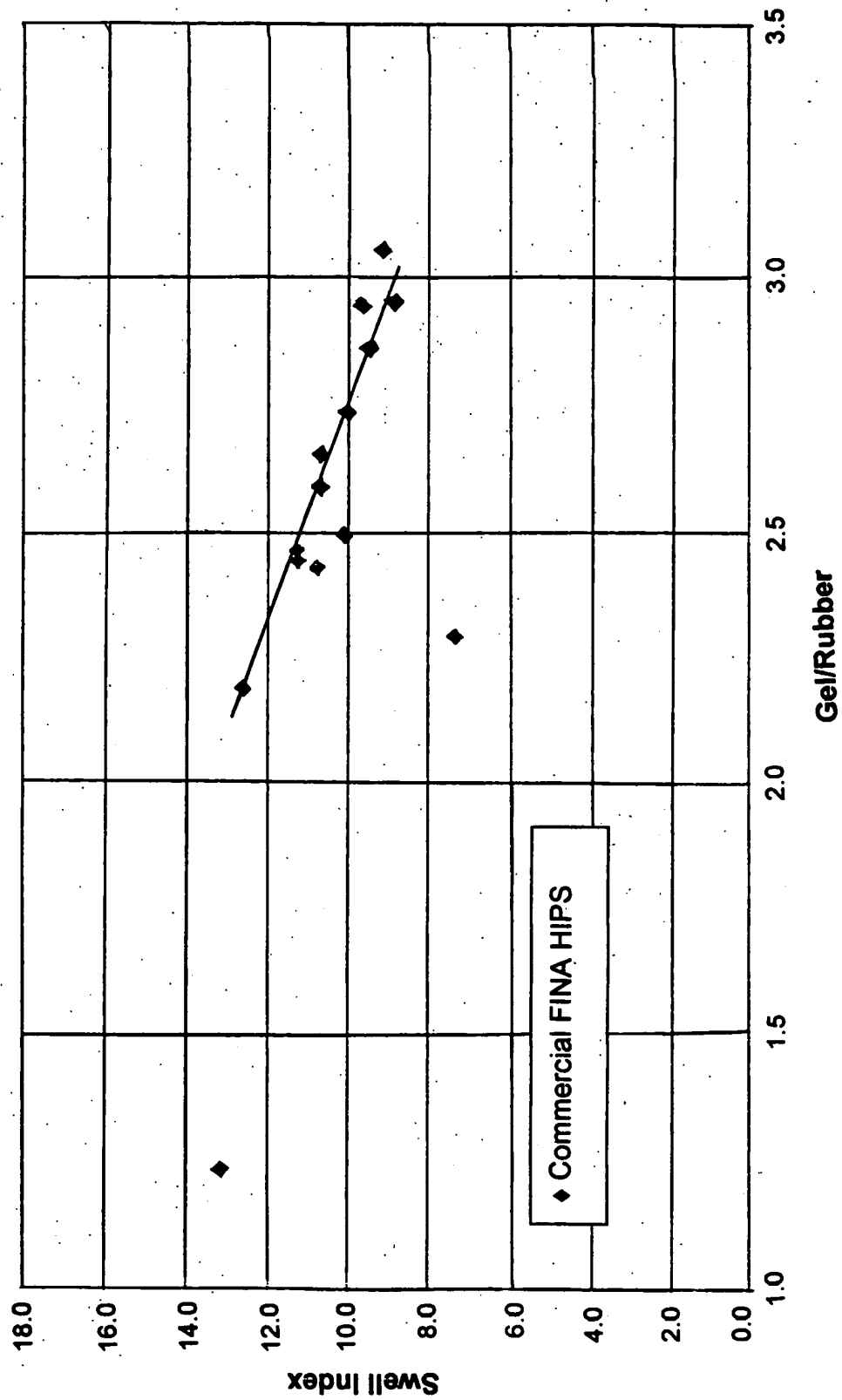
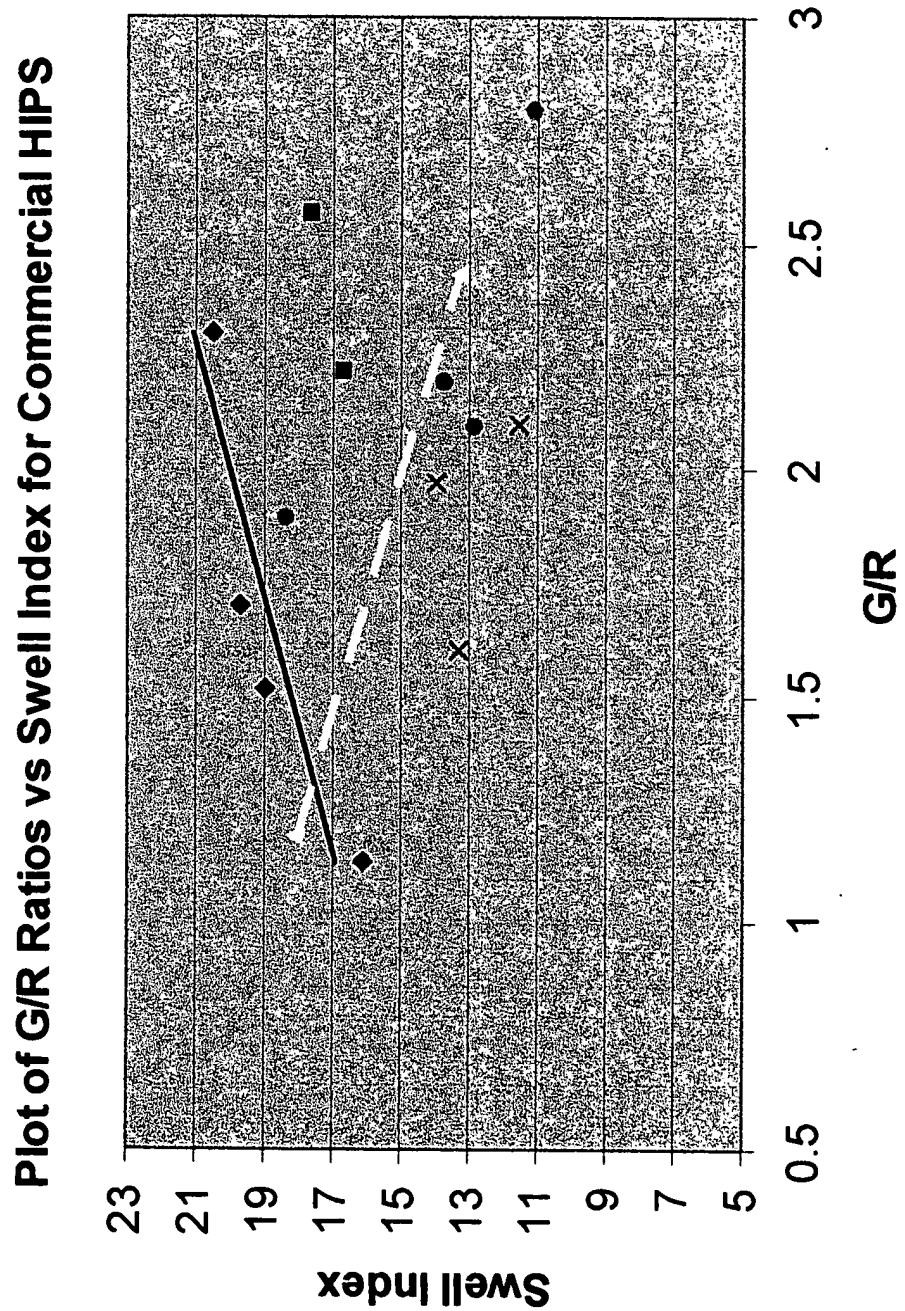


FIG. 5 Plot of G/R Ratio vs Swell Index for Commercial Materials



BEST AVAILABLE COPY

FIG. 6 Plot of Gel/Rubber Ratio vs Swell Index for Experiments with Tetrafunctional Initiator (JWEB) and Commercial Grades



♦ JWEB ■ D-70516 x C-6750 ● Atofina Com D-489